



**WEST MICHIGAN RUBBER & SUPPLY**  
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## Vise Block with Flaring Pin

These impact 37° flaring tools are for use with copper, aluminum alloy, and thin wall steel or stainless steel. Separate tooling set for each tube size 4 (1/4" O.D.) through 24 (1 1/2" O.D.). Maximum wall thickness: 1/8" to 3/8" is 15% of tube O.D., 1/2" and larger is 10% of tube O.D.

**HOW TO USE:** Clamp tube flush in matching halves of block in a bench vise. Give hardened steel flaring pin a few **sharp** blows with a hammer to form the flare.



Fig. S66 — Vise Block with Flaring Pin

| Size | Tube O.D.<br>(In.) | Part No. |
|------|--------------------|----------|
| 4    | 1/4 .....          | 4-2866   |
| 5    | 5/16 .....         | 5-2866   |
| 6    | 3/8 .....          | 6-2866   |
| 8    | 1/2 .....          | 8-2866   |
| 10   | 5/8 .....          | 10-2866  |
| 12   | 3/4 .....          | 12-2866  |
| 14   | 7/8 .....          | 14-2866  |
| 16   | 1 .....            | 16-2866  |
| 20   | 1 1/4 .....        | 20-2866  |
| 24   | 1 1/2 .....        | 24-2866  |

Order vise block with flaring pin using part numbers above. The block and pin may be ordered separately by suffixing the part number with either Pin or Block.